



CASA BLU

MONARC

GENERAL INFORMATION

CASA BLUI – MONARC

Capacity: 8 people

Seating positions: 8 positions

Dimensions: 118" x 81" x 92"

Monarc is the ultimate expression of sauna luxury: spacious, commanding, and designed to impress. Its expansive glass surfaces and pristine white frame create a panoramic, gallery-like presence, transforming any setting into a high-end spa environment. Step inside and you're enveloped by warm wood, subtle integrated lighting, and a sense of openness that invites you to truly let go.

Monarc offers generous tiered seating for immersive group sessions or indulgent solo retreats. The refined, enclosed heater delivers powerful, consistent heat, turning every visit into a deeply restorative ritual. Perfect for premium homes, exclusive wellness areas, or poolside terraces, Monarc is more than a sauna—it is a centerpiece of modern wellbeing and a statement of elevated lifestyle.



KEY FEATURES & BENEFITS

All-Weather, Wind-Rated Enclosure

Aluminum frame, safety glass, compression gaskets, and a rotating-lock door create a tight, rain-proof shell built for outdoor exposure and high winds.

Engineered Heat & Airflow

Stone heater integration with under-stove intake and roof vent delivers fast heat-up, stable löyly, and steady fresh-air exchange.

Hygienic, Hard-Wear Surfaces

Sintered-stone floor and daybed plus sealed joints resist moisture, stains, and abrasion—cleaning is quick and long-term durability is high.

Safety & Compliance Ready

Laminated/tempered glass options, high-temp gaskets, low-VOC MS-polymer sealants, GFCI-ready wiring, and over-temperature protection support certification and safe operation.

Smart Control & Easy Service

Control-panel integration, clear cable routing, and accessible service panels simplify installation, diagnostics, and field part replacement.

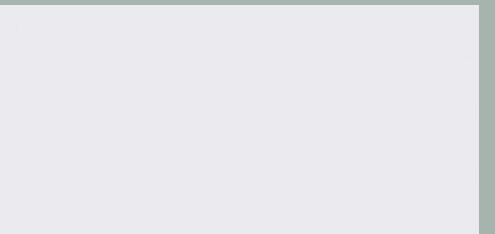
Flexible Delivery & Rapid Install

Available pre-built or knock-down (KD) with labeled components and protected packaging to fit tight sites, lower freight risk, and shorten time to first use.



FINISHES & OPTIONS

Aluminum Surface



White



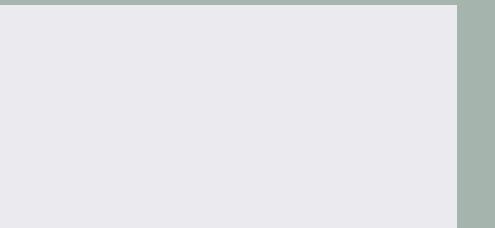
Light gray

Wood Surface

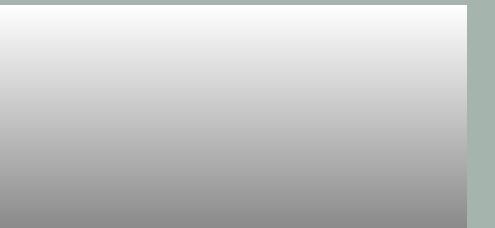


Cedar

Glass color



Clear Glass



Mirror



INSTALLATION REQUIREMENTS

Delivery access & clearance

Ensure there's a clear path from the street/front door to the final spa location with at least ~15" extra clearance, and confirm if any special equipment (e.g., crane/forklift) is needed. This prevents last-minute logistics failures and damage during handling.

Structural foundation

The site must be level, structurally sound, and preferably a reinforced concrete pad $\geq 4"$ thick (with rebar/wire mesh), proper slope for runoff ($\leq \frac{1}{2}"$ over 8 ft), and free of hollows/bumps. It must be able to sustain 6000 lbs. This protects the shell and plumbing from torsion and uneven loading over time.

Service clearances

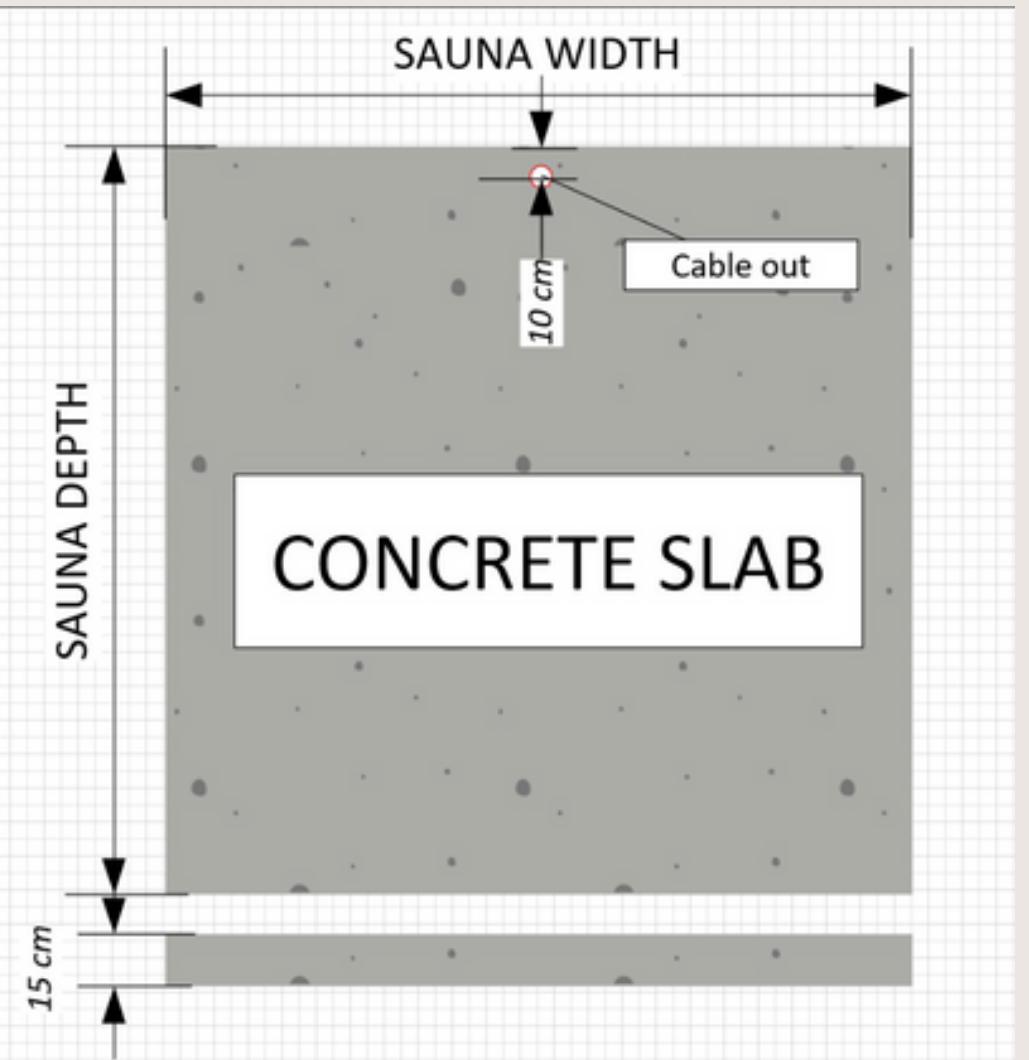
Maintain ~20" around all four sides; for built-ins, include removable panels for full service access. Adequate working room is essential for future maintenance, leak checks, and component replacement without demolition.

Electrical supply & protection

Provide a dedicated 220–240 V, 60 Hz single-phase circuit with a 50–60 A breaker per spec, copper conductors of the correct gauge, and clear access to the main breaker or GFCI disconnect. Proper power sizing and protection are critical for heater/pump performance and user safety.

Ventilation

Maintain 2 in clearance under the sauna for airflow. Keep base area unobstructed to avoid moisture accumulation.



CONTACT & SUPPORT

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